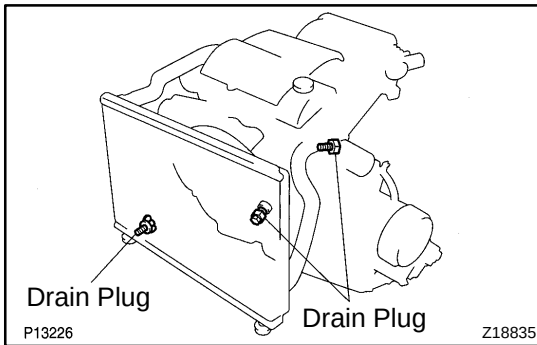




## REPLACEMENT

### 1. DRAIN ENGINE COOLANT

- (a) Remove the radiator cap from the water outlet.

#### CAUTION:

**To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.**

- (b) Loosen the radiator drain plug and engine drain plugs, and drain the coolant.
- (c) Close the drain plugs.

#### Torque:

**RH engine drain plug on cylinder block side cover:**

**7 N·m (70 kgf·cm, 61 in·lbf)**

**LH engine drain plug on union:**

**13 N·m (130 kgf·cm, 9 ft·lbf)**

### 2. FILL ENGINE COOLANT

- (a) Slowly fill the system with coolant.
- Use a good brand of ethylene-glycol base engine coolant and mix it according to the manufacturer's directions.
  - Using coolant which includes more than 50 % ethylene-glycol (but not more than 70 %) is recommended.

#### NOTICE:

- **Do not use an alcohol type coolant.**
- **The coolant should be mixed with demineralized water or distilled water.**

#### Capacity:

**w/o Rear Heater: 9.5 liters (10.0 US qts, 8.4 Imp. qts)**

**w/ Rear Heater: 10.4 liters (11.0 US qts, 9.2 Imp. qts)**

- (b) Install the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) If necessary, refill coolant into the reservoir up to the "FULL" line.

### 3. CHECK ENGINE COOLANT FOR LEAKS